

# Maximum Quality in Every Application. **Cold Recyclers and Soil Stabilizers WR Series** WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i W WIRTGEN

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# **Three Machines -**

# **World-Class Times Three**

The WR series' range of applications includes soil treatment, consolidation in road construction, and cold recycling of asphalt roads.

WIRTGE

**The Compact Machine** - The WR 200/WR 200i stands out thanks to its compact dimensions and reduced weight - this usually means it can be transported without a special permit.

**The Multipurpose Machine** - The WR 240/WR 240i is ideal for challenging tasks with increased power requirements.

**The Powerful Machine** - The WR 250/WR 250i is the high-performance machine in the WR series, designed to meet the greatest challenges.

The WR series is characterized by its outstanding milling and mixing performance in combination with unmatched engine power.

The original WIRTGEN DURAFORCE milling and mixing rotors guarantee maximum efficiency and perfect mixing results with all models.

# Highlights of the WR Cold Recycler/Soil Stabilizer

### PERFECT ERGONOMICS AND HANDLING

- > Automatic functions that can be saved and accessed at the touch of a button for frequently repeated work processes
- > Intuitive operating concept with ergonomically shaped, intuitively arranged controls in both arm consoles
- > Comfortable operator's seat that can be adjusted to different body sizes for productive and fatigue-free work over long periods of time
- > Plenty of space, comfortable interior, temperature control inside the cab for operator comfort
- Cabin with ROPS/FOPS standards for maximum operator safety

### OPTIMAL VISIBILITY AND COMPREHENSIVE CAMERA SYSTEM

- > Wide fields of vision and generously sized mirrors provide an ideal overview of the site
- > Hydraulic, laterally shiftable cabin and operator's seat that can be rotated by 90° for a clear view of the entire right-hand working edge
- > Reverse assist system featuring helpful graphics for fast reversing with excellent visibility
- > Up to four cameras on the machine for full visibility of key work processes and areas
- > Comprehensive lighting equipment for optimum visibility when working at night

WR 250i

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### HIGH-PRECISION METERING SYSTEMS FOR BINDING AGENTS

- > Heavy-duty, microprocessor-controlled spraying systems to ensure that binding agents and water are metered exactly according to specifications
- > Easy-to-read displays and easily adjustable metering parameters for high-quality mixing results
- Easy activation and deactivation of individual spray nozzles to vary the spray width
- > Regular, automatic self-cleaning of the spray nozzles with a lifetime functional warranty
- > Optional, built-in S-Pack binding agent spreader for dust-free binding agent spreading



### EXCELLENT MILLING AND MIXING PERFORMANCE

- > Only one model of wear-resistant DURAFORCE milling and mixing rotor for maximum flexibility in all applications
- > Engine and cutting power perfectly synchronized for high-performance operation
- > Particularly heavy-duty, wear-resistant quick-change toolholder system for long, effective periods of operation and minimum setup times
- > Nine or twelve different rotor speeds to perfectly adapt operations to the sub-base and achieve homogeneous mixing results
- > Hydraulic drum rotation device for easy and convenient pick changes with engine switched off

### **OUTSTANDING OFF-ROAD CAPABILITY**

- > Tried-and-tested four-way tilting to quickly compensate for uneven terrain and guarantee precise working results
- > Electronic cross-slope sensor for adjusting and maintaining the required cross slope
- > Powerful all-wheel drive for sustained maximum traction on difficult surfaces
- > Intelligent machine weight distribution for balanced traction

3|

> Load-dependent automatic power control to regulate the required machine advance rate

### FIELD-PROVEN STEERING SYSTEM

> Sensitive, electro-hydraulic steering system for precise and fatigue-free steering by the operator

4 |

- > Three different steering modes for maximum flexibility on the job site
- > Minimum turning radius of only 3,150 mm for fast maneuvering in the tightest spaces

### EFFICIENT ENGINE AND STATE-OF-THE-ART DIAGNOSTIC SYSTEMS

- > Modern, powerful diesel engine ideally suited for long-lasting, highperformance applications
- > Fully electronic engine management for reduced diesel consumption
  > High-tech diagnostic technology including maintenance diagnostics, parameter settings, and troubleshooting can be easily accessed via
- Machine equipped with automatic self-diagnostics to automatically
- Machine equipped with automatic self-diagnostics to automatically monitor valves, sensors, and control components

# A Wide Range of Applications

### PERFECT SOIL STABILIZER

The WIRTGEN WR series features a wide range of different models to suit every soil stabilization and cold recycling application. Soil stabilization outperforms soil replacement thanks to fewer truck trips, shorter construction times, conserved resources, and lower CO<sub>2</sub> emissions. The WR soil stabilizer uses its powerful milling and mixing rotor to mix pre-spread binding agents such as lime or cement into existing soil with insufficient bearing capacity, transforming it into a high-grade building material right on the spot.

The resulting homogeneous mixture of soil and binding agent offers excellent tensile, compressive, and shear strength, long-term resistance to water and frost, and volume stability. Typical applications include the construction of paths, roads, highways, routes, parks and sports fields, commercial zones, industrial parks, airfields, dams, backfilling, and landfills. In addition, perfect ergonomics and visibility, high performance and mixing quality, outstanding off-road capabilities, automatic features, and many other highlights make the WR the unrivaled leader for high output at low cost on any soil stabilization job site.

Working direction

The WR series covers all of the soil stabilization performance classes in an ideal manner.							
	WR 200/WR 200i	WR 240/WR 240i	WR 250/WR 250i				
Full performance range	500-8,000 m²/day	1,000-10,000 m²/day	2,000-15,000 m²/day				
Ideal performance range	1,000-5,000 m²/day	4,000-8,000 m²/day	6,000-12,000 m²/day				

### MATERIALS PROCESSING DURING SOIL STABILIZATION

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- 1 | Pre-spread binding agent
- 2 | DURAFORCE milling and mixing rotor
- 3 | Processed, homogeneous soil/binding agent mixture



**1 - 4** Soil stabilization involves transforming sub-bases with insufficient bearing capacity into soil that is perfect for paving and compaction.



# A Wide Range of Applications

SOIL STABILIZATION WITH CEMENT



NEED MORE INFORMATION? Have a look at our product animations.



In the homogenization process, the WR's powerful milling and mixing rotor granulates the native soil without the addition of binding agents and loosens it. While the John Deere motor grader grades the homogeneous soil mixture that is produced, various HAMM rollers take care of the compaction process.



In the soil stabilization process, the all-wheel-drive Streumaster spreads the binding agent. Behind the binding agent spreader, the powerful milling and mixing rotor of the WR homogeneously mixes the existing soil with the pre-spread binding agent. While the John Deere motor grader grades the homogeneous soil mixture that is produced, various HAMM rollers take care of the compaction process.



To produce a new, cement-treated base layer, a Streumaster binding agent spreader first spreads a layer of cement, followed by a water tanker. The WR's powerful milling and mixing rotor homogeneously mixes the material and the pre-spread cement. At the same time, water is sprayed into the mixing chamber by means of an injection bar. While the John Deere motor grader grades the processed base layer material, various HAMM rollers take care of the compaction process.



# A Wide Range of Applications

### HIGH-PERFORMANCE COLD RECYCLER

Over time, the steady increase in car and truck traffic causes structural damage to the individual layers of asphalt road surfaces and reduces their bearing capacity. Used as a recycler, the WR eliminates these deficits quickly, cost-effectively, and in a resource-friendly manner. This because it's equipped with a powerful milling and mixing rotor as well as state-of-the-art spraying systems. The cold recycler uses the milling and mixing rotor to mill asphalt pavements, granulates them, sprays binder and water in precisely measured doses, and mixes it all together in a single operation. The new base layers produced on site

then stand out thanks to their exceptional bearing capacity.

Cement, water, bitumen emulsion, and foamed bitumen can be used as additives or binding agents. High-precision metering; consistently high mix quality; clear, simple operation; and exact leveling guarantee optimum results. The WR series of machines are perfect for use across all performance classes - from recycling thin asphalt layers on secondary roads with little traffic to recycling thick asphalt layers on highly frequented highways that must withstand significant loads.

### The WR series covers the entire spectrum of cold recycling applications.

	WR 200/WR 200i	WR 240/WR 240i	WR 250/WR 250i
Ideal performance range	Up to 800 m²/h	Up to 1,000 m²/h	Up to 1,200 m <sup>2</sup> /h
Recyclable asphalt thickness	10 - 15 cm	15 - 20 cm	20 - 25 cm

### MATERIALS PROCESSING DURING COLD RECYCLING





1 - 4 | In cold recycling, damaged asphalt layers are granulated, mixed with binding agents, processed, compacted, and repaved.



# A Wide Range of Applications





RECYCLING WITH PRE-SPREAD CEMENT AND FOAMED BITUMEN



NEED MORE INFORMATION? Have a look at our product animations.



To produce a cement-treated base layer, a Streumaster binding agent spreader first spreads a layer of cement, followed by a water tanker. The WR's powerful milling and mixing rotor granulates the damaged layers. At the same time, cement and sprayed water are mixed in. While the John Deere motor grader finish-grades the homogeneous soil mixture that is produced, various Hamm rollers take care of the compaction process.



A Streumaster binding agent spreader dispenses small quantities of cement, followed by a water tanker and an emulsion tanker. The WR's powerful milling and mixing rotor granulates the damaged layers. At the same time, the pre-spread cement is mixed in and emulsion and water are sprayed into the mixing chamber via two separate microprocessor-controlled injection bars. While the John Deere motor grader finish-grades the homogeneous soil mixture that is produced, various HAMM rollers take care of the compaction process.



A Streumaster binding agent spreader dispenses small quantities of cement, followed by a water tanker and a bitumen tanker. The WR's powerful milling and mixing rotor granulates the damaged layers. At the same time, the pre-spread cement is mixed in and foamed bitumen and water are sprayed into the mixing chamber via two separate microprocessor-controlled injection bars. While the John Deere motor grader finish-grades the homogeneous soil mixture that is produced, various HAMM rollers take care of the compaction process.



# **Designed with Human-Machine**

DOR

WIRTGEN

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# Interaction in Mind.

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### **AWAITING YOUR COMMAND**

The machine features innovative, cost-effective, and highly productive assistance systems that reduce the operator's workload - perfection when it comes to ergonomics, visibility, and comfort in the spacious, groundbreaking cabin. Thanks to the perfectly designed interaction between human and machine, operators always have everything under control. For stress-free work and increased output.

# Perfect Ergonomics and Handling

### SPACE AND COMFORT ARE THE KEYS TO SUCCESS

This is why we've paid special attention to the operator's workplace. The WR's spacious, soundproof cabin features plenty of space to move around, a comfortable interior, and a pleasant inside temperature.

A comfortable operator's seat, a powerful air-conditioning and heating system, a radio with CD player, a compressed air connection, an air gun for cleaning the cabin, backlit controls, and numerous storage options are just some of the many features. They make the operator's work easier, increase their physical comfort and performance, and thus increase the productivity of the entire machine day after day.

# ERGONOMICS - REDESIGNED FROM THE GROUND UP

The ergonomic highlight of the WR is the anatomically shaped operator's seat with spring and air suspension. It can be adjusted to fit different body sizes and ensures that operators can sit comfortably for many hours. In addition, both arm consoles have ergonomically shaped controls built in - their convenient layout guarantees intuitive operation.



1 Intuitively arranged controls and the fully adjustable operator's seat in the spacious cabin offer perfect ergonomics and comfort. All of the machine's key functions have been logically grouped together in the multifunctional joystick on the right-hand arm console and can therefore be operated with effortless ease. The entire operator's seat, including the arm consoles and steering column, can be rotated 90° to either side, giving the operator full visibility of the rear of the machine while maintaining a relaxed posture.





2 - 3 | The individually adjustable comfort seat allows the operator to find the perfect position.

4 The multifunctional joystick on the right-hand arm console fits perfectly into the palm of the operator's hand.





# Perfect Ergonomics and Handling

### THE WR MAKES WORK EASIER - DAY AFTER DAY

On job sites today, you simply have to meet the deadline - even if it means working in adverse weather conditions, the darkness, or at night. This is where our intelligent lighting concept proves its worth. The WR features the following lighting equipment: six work lights on the front of the cabin (optionally available with LEDs), two headlights each on the left and right sides, two cornering lights at the rear, and two spotlights that can be positioned as desired thanks to their magnetic base. As a result, operations can continue in full swing even after the sun has set. "Welcome and go home" lighting illuminates the area around the machine by means of LED lights when walking towards or away from the WR. And safety always comes first - when working on the engine or radiator, side handrails can be folded up in just a few simple steps. The cabin meets ROPS/FOPS standards and offers maximum operator protection.





1 The operator can easily access the spacious cabin.

2 | The machine can be transported on all standard flat-bed trucks - and the WR 200/WR 200i usually doesn't even need a special permit.

3 The comprehensive lighting system fully illuminates all of the machine's main working areas.

### INCREASED PERFORMANCE AT THE TOUCH OF A BUTTON

The WR recycler is equipped with an intelligent automatic system for initiating and stopping the milling process. The operator activates the function via a multifunctional joystick and the WR does the rest automatically: First, the machine lowers quickly and the front and rear rotor plates move into the preselected positions. When the lifting columns are in working position, the milling and mixing rotor lowers into the ground down to the programmed working depth.

1

The operator then moves the joystick forward and the machine begins to advance. The automatic end-of-cut feature – activated by joystick – closes the cut at the end of each lane in the rotor area.

While the WR continues to travel a few meters, a roller plate completely closes the cut. At the same time, the rotor is lifted slowly and the lifting columns move the machine into transport position. 1 Automatic endof-cut feature: The milling and mixing rotor as well as the rotor plates at the front and rear move to the preselected position. When reversing, the WR lifts the rotor and completely closes the cut at the end of the lane.

WHITTGEN Working direction NEED MORE **INFORMATION?** Have a look at our product animations.

# **Optimal Visibility and Comprehensive Camera System**

1 - 2 The operator's cabin can be moved far to the right hydraulically, allowing the operator to look past a recycling train traveling ahead.

### ENHANCED VISIBILITY ENHANCES PRODUCTIVITY

Good visibility is critical to safe operations and rapid processes. The WR offers a visibility concept that



is unique in the industry: Large glass windows on the left, front, and right sides of the cabin as well as practical mirrors provide an excellent overview of the entire job site. The spacious operator's cabin can be moved to project over the edge of the machine on the right and the operator's seat can be rotated by 90°, offering an unobstructed view of the entire working edge on the right side. These features make it easy to work flush to the edge without requiring time-consuming follow-up work.

Thanks to the excellent view of the entire working edge on the right side of the machine, recycling operations can be carried out with maximum precision right at the edges of road surfaces. The clear view of the right working edge also makes exact overlaps possible.



3 - 4 | Four cameras and the reverse assist system offer perfect visibility and maximum operator comfort.



### SECOND-TO-NONE CAMERA SYSTEM

Camera systems are increasingly becoming an important tool for monitoring operations and processes on machines where excellent visibility is essential. Even the base version of the WR comes equipped with a rear view camera.

The intelligent reverse assist system supports the machine operator when reversing by displaying driving assistance lines.

The machine can even be equipped with a system consisting of a total of four color, high-resolution cameras - at the rear of the machine, on the left-hand side of the machine, and underneath the machine at the front and rear rotor plates - at the customer's request. If multiple cameras are used, an additional screen is installed to display the camera images.

Keeping an eye on important work processes and areas, such as approaching obstacles or examining the results, significantly increases performance, cost-effectiveness, and quality.

4



Camera on left side of machine







Camera at the rear of the machine



Camera at the rear rotor plate



# Strong Arguments for a Com-

# pletely New Performance Class.

### **EVERYDAY CHALLENGES ON THE JOB SITE**

RTGEN

Extremely uneven surfaces. Maneuvering in tight spaces. Stabilizing or recycling on difficult terrain. All routine operations for the WR. Innovative WIRTGEN technologies put your commands into action with pinpoint precision. With a powerful engine plus large power reserves on top of that. The WR sets new standards when it comes to traction, driving stability, and agility - taking performance to a whole new level.

# Outstanding Off-Road Capability

### STABLE HANDLING AND AMPLE GROUND CLEARANCE

The WR easily negotiates even the most uneven surfaces while maintaining its horizontal alignment at all times. The machine's automatic four-way full-floating axle and electronic cross-slope sensor are key features when it comes to maintaining machine stability and balance. With the help of the sensor, the WR can operate parallel to the surface or at the specified cross slope. The tried-and-tested, four-way full-floating lifting column design quickly and dynamically compensates for any uneven ground. It ensures that the milling and mixing rotor maintains the desired depth on both the left and right side, ensuring precise working results. The height of the wheels can be adjusted to the left, right, front, or rear in pairs in order to fully adapt the machine to the respective site conditions. When moving sideways across sloping terrain, the operator can use the "roll" feature to adjust the machine to a more comfortable horizontal position. This means the operator also benefits - by being able to work in a relaxed manner while enjoying a comfortable ride.



2 | The machine's all-wheel drive distributes power equally to all four wheels. 3 | The WR can easily compensate for uneven ground.

3|



### DIFFICULT TERRAIN IS CHILD'S PLAY



When it comes to high-performance stabilization in deep, muddy terrain, the key word is traction. And the WR has more than enough of it. Extra-large, high-grip tires effectively transfer the power of the high-performance engine to the ground. The tough all-wheel drive continuously delivers maximum traction to each individual, hydrostatically powered wheel. The machine's intelligent weight distribution also helps achieve balanced traction. The automatic power control controls the machine advance rate depending on the load, eliminating the need to switch the differential lock on and off. When ample ground clearance is required in deep, muddy terrain, the automatic height adjustment via four-way full-floating axle demonstrates its strengths. The travel speed can be infinitely adjusted from standstill to maximum speed during both operation and in transport mode.

The bottom line - the WR is the perfect machine for mixing binding agents into difficult soils.



# Field-Proven Steering System

### FAST MANEUVERING IN TIGHT SPACES

Thanks to its electrohydraulic "steer-by-wire" steering system, the WR has everything it needs for smooth, even steering. The operator can choose from three different steering modes: straight-ahead, crab steering, or cornering. Each of the three steering modes is the fastest way to reach the destination in its specific area of application. In cornering mode, the WR achieves the minimal turning radius of 4,500 mm. The steering wheel's innovative oversteering feature allows the rear wheels to be turned even further, in which case the WR can even achieve an extremely tight turning radius of 3,150 mm. As a result, it even surpasses the very tight turning radius of ordinary passenger cars.

The operator can easily switch between the steering modes using the multifunctional joystick, and the currently selected steering mode is always clearly visible. The sensitive steering and the freedom to select the steering mode help make the operator's job easier. This not only allows them to more effectively focus on delivering top quality results, but also makes them much more productive.

1 The extremely tight turning radius allows the machine to turn quickly in the tightest of spaces.



2|

**Straight-ahead mode:** The operator steers the front wheels using the steering wheel.



In this mode, the rear wheels automatically remain locked in the straight position, but can be steered separately using the joystick.



Working direction

### Crab steering mode:

All four wheels are steered at the same angle simultaneously via the steering wheel.



### Cornering mode:

The front and rear wheels are steered in sync using the steering wheel, making tight turning circles possible.

### Cornering mode - with oversteering:

The front and rear wheels are steered in sync using the steering wheel, making tight turning circles possible. When a certain steering angle is reached, the rear wheels can be turned even further via the steering wheel. Oversteering makes even tighter turning circles possible.



2 Different steering modes for easy handling. In cornering mode, the operator can also oversteer the rear axle and achieve an extremely tight turning radius.



# Efficient Engine and State-Of-The-Art Diagnostic Systems

### SUPERIOR ENGINE TECHNOLOGY

The WR's state-of-the-art, high-torque diesel engine is perfect for soil stabilization and cold recycling operations requiring maximum performance. But in addition to the muscle, it also uses its "brains" - the intelligent, fully electronic engine management system optimizes engine performance, maintained torque at a constantly high level, even in the event of extreme engine lugging. Ample torque reserves mean that nothing stands in the way of further increases in power output, if required. In addition, automatic speed adjustment reduces diesel consumption.

### **RAPID ON-BOARD DIAGNOSTICS**

State-of-the-art measuring technology is by far superior to conventional, manual measuring methods. We have therefore equipped the WR with high-tech diagnostic systems that allow maintenance diagnostics, parameter settings, and troubleshooting to be performed effortlessly via the control panel in the operator's cabin. The machine's automatic self-diagnostic system autonomously monitors valves, sensors, and control components. Numerous clearly visualized pages provide quick and accurate information on the machine's current operating parameters. In addition, extended servicing intervals and an intelligent maintenance concept minimize maintenance requirements. The handful of service points are clearly arranged and easily accessible either from the ground or via ladders.

In short, the WR has been designed for maximum operational availability.







1 Diagnostics and parameter settings are performed via the control display.

2 | The oil level can easily be checked from the ground.

3 When opened, the engine cover offers easy access to the engine compartment, hydraulic system, air filter, and pumps.



# **DURAFORCE** for Unsurpassed

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# Quality: It's All About the Mix.

**PERFECTLY ENGINEERED MILLING TECHNOLOGY - WIRTGEN'S CORE COMPETENCE** With perfectly compatible high-tech components - like the DURAFORCE milling and mixing rotor. Manufactured from high-quality materials, optimized in both functionality and design - and with a state-of-the-art, high-precision metering system for a variety of binding agents. For powerful milling and mixing performance, perfect mixing quality, and outstanding surface performance. In other words: designed for success.

# Excellent Milling and Mixing Performance

### THE HEART OF THE MACHINE - THE PERFECTLY ENGI-NEERED DURAFORCE MILLING AND MIXING ROTOR

Milling technology is our area of expertise, and the extremely wear-resistant WIRTGEN **DURAFORCE** milling and mixing rotor not only transforms difficult soil into a high-quality building material for soil stabilization. And because it offers maximum performance, a long service life, and creates base layers of optimum quality, it also meets the special requirements of cold recycling.

The engine and cutting power of the various models have been perfectly synchronized, and the respective combination of working width and depth allows this power to be used efficiently. The heavy-duty rotor design promotes smooth rotation without any jolts or shocks, thereby reducing wear and tear on the drive elements. Pick holders have been perfectly arranged on high bases all the way to the edges to guarantee homogeneous mixing of the building materials at any working depth.

2	WR 200/ WR 200i	WR 240/ WR 240i	WR 250/ WR 250i
Working width	2,000 mm	2,400 mm	2,400 mm
Working depth	0-500 mm	0-510 mm	0-560 mm
Maximum power	315 kW/ 320 kW	455 kW	571 kW/ 563 kW
Cutting power	1.6 kW/cm	1.9 kW/cm	2.4 kW/cm

1|

### LONG SERVICE LIFE AND

MAINTENANCE INTERVALS

- Wear-resistant, generation Z picks for demanding stabilization and recycling applications
- Heavy-duty HT22 quick-change toolholder system for minimal downtime

### UNIVERSAL MILLING AND MIXING ROTOR

Highly productive milling and mixing rotor for all soil stabilization, cold recycling, and granulation applications

### POWERFUL MIXING

Carefully engineered holder base design paired with the large diameter of the milling and mixing rotor for optimum and homogeneous mixing

![](_page_31_Picture_15.jpeg)

### HIGH PERFORMANCE AND PERFECT MIXING RESULTS

- Tool spacing and cutting tool layout precisely tailored to the machine output (from pick to holder base)
- Ideal arrangement of cutting tools for uniform, smooth milling and mixing processes

![](_page_32_Picture_0.jpeg)

HEAVY-DUTY DESIGN Generously sized Hardox wear protection for maximum service life of the edge ring segments INCREASED LIFETIME OF THE BOTTOM PART High-quality, partial chromium carbide wear protection plating for maximum service life of the bottom parts in the edge ring segment The hydraulic drum rotation device moves the rotor into the ideal position for the operator to change the picks without any effort. In addition, the wear-resistant quick-change toolholder system ensures optimum tool rotation, easy pick changes, and long, effective periods of operation.

### SIMPLE REPLACEMENT OF THE ROBUST EDGE RING SEGMENTS

Good accessibility of the bolted-on edge ring segments for quick and easy replacement with built-in rotor 1 Highlights of the DURAFORCE milling and mixing rotor.

2 Comparison of working width and working depth of the different machine models and comparison of engine power and cutting power of the different machine models.

3 WIRTGEN milling and mixing rotors guarantee high-quality mix.

# Excellent Milling and Mixing Performance

### ROTOR LA 20 FOR WR 200/WR 200i, WR 240/WR 240i

Whether soil stabilization or cold recycling is on the agenda, only one milling and mixing rotor is needed to complete all the jobs for the respective machine model. The rotor of the WR 200/WR 200i and WR 240/WR 240i, for example, is fitted with picks arranged at a tool spacing of 20 mm each. The tooling has been perfectly tailored to the performance of these machine models and represents the ideal solution for all soil stabilization and cold recycling applications. Depending on the job site, pick holders with a shaft diameter of 22 mm or 25 mm can be used.

### ROTOR LA 30X2 FOR WR 250/WR 250i

The rotor equipped in the WR 250/WR 250i has a tool spacing of 30x2 mm – two picks per turn are positioned at a tool spacing of 30 mm each. Featuring a large number of picks, the rotor has been perfectly matched to the machine's high performance and advance speed.

Combining high engine power with an extremely robust milling and mixing rotor guarantees outstanding mix quality, even at high machine advance rates. Depending on the job site, pick holders with a shaft diameter of 22 mm or 25 mm can be used.

![](_page_33_Picture_7.jpeg)

### EFFECTIVE MILLING DRUM DRIVE

The WR features a direct mechanical drive that translates high engine power into equally high milling and mixing output. Thanks to the large wrap angle with the V-belt pulleys, the heavy-duty power belt transmits the engine power to the milling drum gearbox with minimal power loss, thus ensuring high efficiency. A pleasant side effect of the well-engineered drive concept is its low fuel consumption and easy maintenance. In addition, nine (WR 200/WR 200i, WR 240/WR 240i) and twelve (WR 250/WR 250i) different rotor speeds, respectively, can be selected via the righthand arm console and the two-stage rotor gearbox in the operator's cabin as well as by repositioning the V-belt pulleys. With the rotor speed set correctly, the WR achieves the desired mixing results at the highest possible advance speed and the lowest possible fuel consumption rate.

1 The WR 250/ WR 250i equipped with the LA 30 x 2 rotor achieves the exceptionally high production rates required for this operation.

2 The intelligent drive design guarantees low fuel consumption and simple maintenance.

![](_page_34_Picture_5.jpeg)

# Excellent Milling and Mixing Performance

### OUTSTANDING MIXING QUALITY AT EVERY WORKING DEPTH

The rotor housing and rotor plates have been designed to perfectly match the powerful milling and mixing rotor. At the same time, the mixing chamber volume adjusts to the current working depth and material quantity automatically by raising or lowering the rotor. The size of the variable mixing chamber increases with the working depth, thus ensuring maximum performance and outstanding mixing results, even when operating at the maximum depth. These features enable the machine to produce perfectly homogeneous mixes from the milled material and added binding agents. In addition, the mix is optimally conveyed within the rotor housing, which significantly increases throughput and productivity. The rotor plates at the front and rear are used to seal the mixing chamber, to guide the material, as well as to screed and smooth the deposited layer.

1 Small mixing chamber when operating at a shallow working depth with adjustable front crusher bar for crushing even large asphalt blocks.

2 Large mixing chamber when operating at a large working depth.

3 Homogeneous mix quality, even in tough job site conditions.

![](_page_35_Picture_7.jpeg)

![](_page_36_Picture_0.jpeg)

# High-Precision Metering Systems for Binding Agents

### MICROPROCESSOR-CONTROLLED BINDING AGENT ADDITION

Simply keying in the specified parameters once is not enough to achieve high-quality mixing results, as they need to be maintained for the entire duration of the operation. The WR has everything it takes to meet this requirements - the parameters can be entered quickly and conveniently via a small number of controls in the left-hand arm console and via the control screen. Clearly structured, self-explanatory menus allow the operate to quickly access individual pages. Thanks to large, easy-to-understand displays, the operator is always fully informed of the current parameters during the stabilizing or recycling operation. If specific values require correction, these can be adjusted quickly and effortlessly. Microprocessor-controlled flowthrough meters regulate the addition of water, bitumen emulsion, or foamed bitumen. The binding agents are added in accordance with the previously specified parameters, such as working width, working depth, material density, and machine advance rate. The injection bars are equipped with up to 16 nozzles, each of which can be activated or deactivated at any time to vary the spraying width.

![](_page_37_Picture_6.jpeg)

1 At a glance: key machine parameters are permanently displayed in the bottom menu bar of the metering menu.

2 The spraying system is controlled via microprocessor and, depending on the recipe, injects water into the mixing chamber in order to achieve the optimum moisture content.

3 Parameters such as the spraying width and amounts of binding agent to be added can be adjusted intuitively.

![](_page_38_Picture_3.jpeg)

![](_page_38_Picture_4.jpeg)

![](_page_38_Picture_5.jpeg)

# High-Precision Metering Systems for Binding Agents

### INJECTING WATER

Strictly adhering to the specified dosage of binding agents is imperative for high-quality stabilization and recycling processes. The WR is fully equipped to meet this requirement - heavy-duty, microprocessor-controlled spraying systems can be relied on to precisely regulate the addition of water, bitumen emulsion, or foamed bitumen. Depending on the application, several injection bars can be installed and different binding agents can be added at the same time. In addition, a special quick-mounting feature enables the injection bars to be installed or removed quickly and effortlessly.

![](_page_39_Picture_4.jpeg)

1 All of the hose connections are attached to the front cross member.

2 Controlled by a microprocessor, the injection bar sprays the required amount of water into the mixing chamber.

![](_page_39_Picture_7.jpeg)

### INJECTING WATER AND BITUMEN EMULSION

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Water and emulsion are supplied to the injection bars via hose lines connected to tankers driving ahead of the machine. The microprocessor-controlled injection bars for water and emulsion are identical and can be used for both substances depending on the application. The binding agent bitumen emulsion increases the flexibility of the new base layer and reduces cracking. The optimum moisture content is achieved by simultaneously adding water to the process.

![](_page_40_Picture_3.jpeg)

Working direction

3 Connections for water and emulsion are easily accessible.

4 When adding both water and emulsion, two injection bars can be operated simultaneously.

- 1 | Water supply hose
- 2 | Injection bar for water
- 3 | Sprayed-in water
- 4 | Emulsion supply hose
- 5 | Injection bar for emulsion
- 6 | Sprayed-in emulsion

# High-Precision Metering Systems for Binding Agents

### INJECTING WATER AND FOAMED BITUMEN

For base layers of exceptionally high quality, the WR produces foamed bitumen in up to sixteen separate expansion chambers by injecting small amounts of water and compressed air into hot bitumen at a temperature of approx. 180° C. The hot bitumen then foams abruptly, expanding to many times its original volume. In this state, the foamed bitumen spreads particularly evenly in the granulated aggregate mix. All the components that convey hot bitumen are heated and kept at the required operating temperature - eliminating the need to flush the system. All in all, foamed bitumen is a very cost-effective binding agent.

The easily accessible test nozzle makes it easy to continuously monitor foam quality during operation.

2 The microprocessor-controlled injection bar sprays foamed bitumen into the mixing chamber in precisely metered quantities.

![](_page_41_Picture_7.jpeg)

![](_page_41_Picture_8.jpeg)

- 1 | Water supply hose
- 2 | Injection bar for water
- 3 | Sprayed-in water
- 4 | Supply hose for hot bitumen
- 5 | Injection bar for foamed bitumen
- 6 | Expansion chambers for the foaming process
- 7 | Sprayed-in foamed bitumen

![](_page_41_Picture_16.jpeg)

![](_page_42_Picture_0.jpeg)

3 Foaming of hot bitumen via the controlled injection of compressed air and water.

4 Functional principle: variable nozzle cross-section of the injection bar for water or bitumen emulsion.

# SELF-CLEANING FEATURE COMES STANDARD

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During operation, movable tappets automatically dislodge any binding agents adhering to the nozzle outlets.

This regular self-cleaning of the spray nozzles via the tappets ensures precise metering across the entire working width. The cleaning process not only takes place automatically at fixed intervals, but can also be conveniently activated manually at any time via the display.

By simultaneously lifting the rotating rotor manually to maximum height, it is possible to remove material clogging up the nozzle outlets.

# Image: Automatic structure High injection flucture Image: Automatic structure Image: Automatic st

# High-Precision Metering Systems for Binding Agents

### BUILT-IN BINDING AGENT SPREADER

The "S-Pack" (short for "spreader pack") binding agent spreader optionally built into the WR 240, WR 240i, WR 250, or WR 250i is used for dust-free spreading of binding agents in cold recycling and soil stabilization. It spreads lime or cement right in front of the milling and mixing rotor in a microprocessor-controlled operation. "S-Pack" is synonymous with the reliable and dustless spreading of binding agents, especially on highways, in industrial areas with strict emission requirements, residential areas, or nature reserves. The "S-Pack" spreader can be loaded to capacity in less than five minutes A standard 27-ton silo transporter can be emptied within two hours. The spreading process is controlled and monitored intuitively via the built-in control screen.

The excellent off-road capability of the WR series means that binding agents can now be safely and precisely spread even on terrain with low bearing capacity.

![](_page_43_Picture_6.jpeg)

![](_page_44_Picture_0.jpeg)

- 1 | Inspection opening
- 2 | Binder container
- 3 | Sensors
- 4 | Filler port with shut-off cock
- 5 | Conveying unit
- 6 | Transverse auger conveyor
- 7 | Closable flap
- 8 | Metering cells
- 9 | Dust protection
- 10 | Exhaust filter system

![](_page_44_Picture_11.jpeg)

![](_page_44_Picture_12.jpeg)

1 Binding agents can be spread with pinpoint precision and almost completely dust-free, regardless of wind and weather conditions.

2 Filling the container with binding agent only takes a few minutes.

# **Technical Specifications**

WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i

	WR 200	WR 200i			
Milling and Mixing Rotor					
Working width	2,000 mm				
Working depth*1	0 to 500 mm				
Tool spacing	20	mm			
Number of tools	1	50			
Cutting diameter	1,48	0 mm			
Engine					
Engine manufacturer	Mercedes-Benz	Mercedes-Benz/MTU			
Туре	OM 460 LA	OM 470 LA/6R 1100			
Number of cylinders		6			
Power	at 2,000 rpm: 305 kW/409 HP/415 PS	at 1,900 rpm: 308 kW/412 HP/418 PS			
Maximum power	at 1,800 rpm: 315 kW/422 HP/428 PS	at 1,700 rpm: 320 kW/429 HP/435 PS			
Displacement	12.8	10.7 l			
Fuel consumption, full load   during mixture of job site operations	801/h   391/h	75 l/h   35 l/h			
Sound power level in accordance with DIN EN 500-3 engine   operator's platform	≤106 dB(A)   ≥70 dB(A)	≤106 dB(A)   ≥70 dB(A)			
Emissions standards	EU Stage IIIa/US EPA Tier 3 EU Stage IV/US EPA Tier				
Electrical System					
Power supply	24	4 V			
Tank Capacities					
Fuel tank	83	30 I			
Fuel tank when equipped with optional "S-Pack"		-			
AdBlue®/DEFtank*2	-	80 I			
Hydraulic oil tank	20	1 00			
Binder container		-			
Water tank	38	30 I			
Additional water tank		-			
Driving Performance					
Operating speed in milling and travel gear	0 to 210 m/m	nin (12.6 km/h)			
Max. cross slope	{	3°			
Ground clearance	approx.	400 mm			
Tires					
Tire size, front/rear	620/	75 R26			
Transport Dimensions					
Dimensions for truck transport (L $x$ W $x$ H)	9,160 x 2,55	0 x 3,000 mm			
Dimensions for truck transport with optional "S-Pack" ( $I \times W \times H$ )		_			

\*1 = The maximum working depth may deviate from the value indicated due to tolerances and wear.
 \*2 = AdBlue<sup>®</sup> is a registered trademark of the German Association of the Automotive Industry (VDA)

WR 240	WR 240i	WR 250 WR 250i			
2,400	) mm	2,400 mm			
0 to 51	10 mm	0 to 50	60 mm		
20 r	mm	30 m	m x 2		
17	70	20	28		
1,480	) mm	1,480	) mm		
Cum	mins	Cate	rpillar		
QSX 15	X-15	C18 A	TAAC		
6	6		6		
at 2,10 447 kW/600	0 rpm: ) HP/608 PS	at 2,100 rpm: 571 kW/766 HP/777 PS	at 1,950 rpm: 563 kW/755 HP/766 PS		
at 1,90 455 kW/610	0 rpm: ) HP/619 PS	at 1,800 rpm: 571 kW/766 HP/777 PS	at 1,700 rpm: 563 kW/755 HP/766 PS		
15.0	14.9	18.1	18.1		
120 l/h   60 l/h	115 l/h   55 l/h	142 l/h   70 l/h	147  /h   72  /h		
≤110 dB(A)   ≥76 dB(A)	≤109 dB(A)   ≥72 dB(A)	≤111 dB(A)   ≥78 dB(A)	≤112 dB(A)   ≥74 dB(A)		
EU Stage IIIa/US EPA Tier 3	EU Stage V/US EPA Tier 4f	EU not rated/US EPA Tier 2	EU Stage V/US EPA Tier 4f		
	24	1 V			
1,500 l	1,380 l	1,5	00 I		
1,300 l	1,180 l	1,3	00 I		
-	100 l	-	-		
	32	01			
	5.5	m <sup>3</sup>			
	50	01			
	95	50			
	0 to 210 m/m	in (12.6 km/h)			
	3	°			
	approx.	400 mm			
	28L	- 26			
	9,230 x 3,000	0 x 3,000 mm			
	9 680 x 3 000	$1 \times 3.080 \text{ mm}$			

# **Technical Specifications**

WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i

	WR 200	WR 200i	
Weight of Standard Machine			
Empty weight of machine with standard equipment without fluids	23,500 kg	23,800 kg	
Operating weight, CE*1	24,200 kg	24,500 kg	
Maximum operating weight (full tanks, full range of equipment)	26,500 kg	26,800 kg	
Weight of Tank Contents			
Water	380	) kg	
Additional water tank	-	-	
Fuel (0.83 kg/l)	690	) kg	
Fuel (0.83 kg/l) when equipped with optional "S-Pack"		-	
AdBlue®/DEF*2	-	80 kg	
Binding agent (S-Pack)	-	-	
Additional Weight			
Operator and Tools			
Machine operator	75	kg	
5 pick buckets	125	5 kg	
Injection system instead of standard			
Single ESL: Injection system for water or bitumen emulsion	450	) kg	
Dual ESL: Injection system for water and bitumen emulsion	760	) kg	
<b>ESL foamed bitumen:</b> Injection system for water and foamed bitumen	1,31	0 kg	
<b>ESL 1800 L:</b> Injection system for water up to 1,800 l/min	410	) kg	
Built-in binding agent spreader (S-Pack) with exhaust filter		-	
Optional Additional Equipment			
Additional water tank (empty)		-	

\*1 = Machine weight, half-full tanks, vehicle tool kits, machine operator (75 kg), excluding optional equipment
 \*2 = AdBlue® is a registered trademark of the German Association of the Automotive Industry (VDA)

WR 240	WR 240i	WR 250	WR 250i
29,000 kg	29,600 kg	30,750 kg	31,050 kg
30,000 kg	30,600 kg	31,700 kg	32,000 kg
40,400 kg	41,000 kg	43,100 kg	43,400 kg
	500	) kg	
	950	) kg	
1,245 kg	1,145 kg	1,24	5 kg
1,070 kg	970 kg	1,07	0 kg
-	100 kg	-	-
	5,00	0 kg	
	75	kg	
	125	5 kg	
	390	) kg	
	720	) kg	
	1,40	0 kg	
	390	) kg	
	3,80	0 kg	
	420	) kg	

## Dimensions WR 200/WR 200i

![](_page_49_Figure_2.jpeg)

# Dimensions

WR 240/WR 240i and WR 250/WR 250i

![](_page_50_Figure_2.jpeg)

# Dimensions

WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i

![](_page_51_Picture_2.jpeg)

![](_page_52_Figure_0.jpeg)

Rear view of WR 200/WR 200i, WR 240/WR 240i, and WR 250/WR 250i Dimensions in mm

# Milling Drum Speed WR 200/WR 200i and WR 240/WR 240i

		D	315 mm	D 315 mm		D 355 mm		
	Engine Speed							
		D 355 mm	D 400 mm	D 400 mm	D 400 mm D 355 mm		D 315 mm	
WR 200/WR 200i		108 rpm		137 rpm		154 rpm		
		117 rpm		149 rpm		168 rpm		
		127 rpm		161 rpm		181 rpm		
	Engine Speed		D 400 mm		D 315 mm		D 355 mm	
	D 315 mm	D 315 mm	 D 355 mm	D 400 mm	D 355 mm	D 400 mm	 D 315 mm	
VR 240i		108 rpm		137 rpm		154 rpm		
WR 240/\		120 rpm		153 rpm		172 rpm		
		133 rpm		169 rpm		190 rpm		

Milling drum speed \* WR 200/WR 200i, WR 240/WR 240i \* = The milling drum speed depends on the selected diesel engine speed

# **Milling Drum Speed** WR 250/WR 250i

	Gear shift Milling drum gearbox	Engine Speed	D 355 mm	D 400 mm	D 400 mm	D 355 mm
R 250/WR 250i			87 rpm		87 rpm 111 rpm	
		97	rpm	124 rpm		
			108 rpm		108 rpm 137 rpm	
>			129	rpm	164	rpm
			145 rpm 184 rpm		rpm	
			160	rpm	203	rpm

Milling drum speed \* WR 250/WR 250i \* = The milling drum speed depends on the selected diesel engine speed

# Standard Equipment

WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i

	WR 200	WR 200i	WR 240	WR 240i	WR 250	WR 250i
Basic Machine						
Base machine with engine						
Machine chassis with built-in water tank and clear view of the right milled edge						
The right wheels are positioned within the milling width for working flush with the edge						
Diesel engine power controller for optimum milling and mixing results						
Engine cooling system with temperature-controlled fan speed						
Air system with compressor max. 8 bar (not suitable for filling the S-Pack!)						
Lockable engine cover with built-in sound insulation package						
Mechanical milling drum drive via a drive belt with automatic belt tensioner						
Variable cutting speed by combination of 3 selectable engine speeds and 3 adjustable drive belt pulley arrangements to achieve optimum working results	-	-	•		-	_
Variable cutting speed by a combination of 3 selectable motor speeds, 2 variable drive belt pulley arrangements and one milling drum gearbox with 2-gear stages for achieving optimum working results	-	-	-	-	•	•
Synchronous rotation or counter-rotating mode possible, depending on working direction	•	•	•		•	•
Hydraulically adjustable milling drum flap in front of the drum						
Hydraulically adjustable scraper plates behind the drum						
Infinitely variable working depth adjustment by lowering or raising the entire milling drum						
Automatic mixing chamber adjustment to the respective working depth (larger mixing chamber for lower working depths)						
Milling drum rotation device with hydraulic milling drum drive for slowly turning the milling drum in the pick change	-	-	-	-		
Power-controlled lowering speed of the milling drum in starting mode						
Milling And Mixing Unit						
Standard milling drum housing FB2400	-	-	-	-		
Milling and Mixing Rotor						
Milling and mixing rotor FB2000 HT5 LA20 D22 with 150 picks			-	-	-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA20 D22 with 170 picks	-	-			-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA30x2 D22 with 208 picks	-	-	-	-		
Injection System/Addition of Binders						
Version without spraying system						
Version without binder spreader device	_	_				

Standard equipment

= Standard equipment, can be replaced with optional equipment if desired

= Optional equipment

	WR 200	WR 200i	WR 240	WR 240i	WR 250	WR 250i
Machine Control and Leveling System						
Multifunctional color control display that shows important machine operating conditions						-
Comprehensive machine diagnostics displayed on the control screen						
Programmable automatic system for initiating and completing the milling process at the particular working depth						
Automated features to reduce the machine operator's workload						
Operator's Platform						
Comfortable, high-quality cabin with flexible mountings, with roof hatch and individually adjustable heating	-					
Ergonomic, air-cushioned operator's seat						
Roll-over protection system (ROPS and FOPS) integrated in the cab frame						
Large windows with an excellent view of the respective work area and built-in windshield wipers						
Recirculating and fresh air filters can be changed without tools						
Various shelves and storage compartments as well as 12 V and 24 V sockets						
In order to provide an ideal view over the zero edge, the operator's cabin can be shifted over the right-hand side of the machine	-	•		•		
Rotation of the operator's platform through 90° offers optimum adaptation to the particular working situation	-		•		•	•
Individually adjustable control panel with color display						
Reversing camera with graphical reversing assistant						
Mirrors on right and left in the front area of the machine						
Working lights integrated into the cab roof						
Folding ladder to access the operator's platform	-	—				
Track Unit and Height Adjustment						
Infinitely adjustable, hydraulic all-wheel drive						
Four-way tilting of the lifting columns to compensate for uneven terrain						
Electrohydraulic, light all-wheel steering, with the "crab", "cornering" or "straight ahead" steering types						
Misceallaneous						
"Welcome and go home" lighting with LED lighting in the ladder area						
Extensive safety package with 3 EMERGENCY STOP switches						
Large tool kit in lockable tool box						
Pre-fitting for installing the WITOS FleetView control unit						
European type certification, EuroTest mark and CE conformity						
Standard painting in RAL 9001 (cream)						
WITOS FleetView - professional telematics solution for machine operation and service optimization						
Halogen lighting package, 24 V, including rotating beacon						
Model without waste air filtering	-	-				

Standard equipment
 Standard equipment, can be replaced with optional equipment if desired
 Optional equipment

# **Optional Equipment**

WR 200 | WR 200i | WR 240 | WR 240i | WR 250 | WR 250i

	WR 200	WR 200i	WR 240	WR 240i	WR 250	WR 250i
Milling and Mixing Rotor						
<b>DURAFORCE</b> milling and mixing rotor FB2000 <b>HT22</b> LA20 D22 with 150 picks			-	-	-	-
<b>DURAFORCE</b> milling and mixing rotor FB2000 <b>HT22</b> LA20 D25 with 142 picks			-	-	-	-
<b>DURAFORCE</b> milling and mixing rotor FB2000 <b>HT22</b> LA20 with 86 flat picks WCC and 24 standard picks D22			-	-	-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA20 D25 with 162 picks	-	-			-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA20 D20 with 170 picks	-	-			-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA20 with 146 flat picks WCC and 24 standard picks D22	-	-			-	-
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA30x2 D25 with 200 picks	-	-	-	-		
<b>DURAFORCE</b> milling and mixing rotor FB2400 <b>HT22</b> LA30x2 with 184 flat picks WCC and 24 standard picks D22	-	-	-	-		
Injection System/Addition of Binders						
Single ESL (FB2400): spraying system with VARIO spray bar for water or bitumen emulsion (800 I/min)						
Dual ESL (FB2400): spraying system with VARIO spray bars for water and bitumen emulsion (800 I/min + 800 I/min)						
Dual ESL foamed bitumen: spraying system for water 800 I/min and foamed bitumen 500 kg/min						
ESL 1800 L: Spraying system for water (1,800 l/min)						
Model with integrated binder spreader device S-Pack	-	-				
External dosing control unit						
Permanent binder filling device for built-in "S-Pack" spreading device	-	-				
Machine Control and Leveling System						
Cross-slope sensor						
Operator's Platform						
Air conditioner						
Radio system with two speakers and antenna						
Additional monitor system including 3 cameras and monitor						

= Standard equipment

= Standard equipment, can be replaced with optional equipment if desired

= Optional equipment

	WR 200	WR 200i	WR 240	WR 240i	WR 250	WR 250i
Miscellaneous						
Painting in one special color (RAL)						
Painting in two special colors (RAL)						
Painting in maximum two special colors with the lower part of the machine painted in special color (RAL)						
Model without WITOS FleetView						
High-power LED/halogen lighting package, 24 V, with rotating beacons						
Manual waste air filtering S-Pack	-	-				
Automatic waste air filtering S-Pack	-	-				
Printer for recording the job data						
Powerful high-pressure water cleaner, 150 bar, 15 l/min						
Additional water tank, 950 litres						
Battery-operated hydraulic unit						
Milling drum rotation device					-	-
Pneumatic hammer with pick extractor/inserter						
Hydraulic pick ejector						
Additional storage compartment for pick containers						
Diesel tank filling pump with 7.50 m suction hose						
Wiggins fast-fill system for diesel refuelling						
License plate holder with LED lighting						
Suction hose for hot bitumen 4", 4000 LG						
Suction hose for water or emulsion 3", 5000 LG						
Connecting rod (additional)						
Suspension pipe in conjunction with WM 1000	-	-				
Connection pipe for the intake manifolds with dual ESL						

= Standard equipment
 = Standard equipment, can be replaced with optional equipment if desired
 = Optional equipment

![](_page_59_Picture_0.jpeg)

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![](_page_59_Picture_3.jpeg)

![](_page_59_Picture_4.jpeg)

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